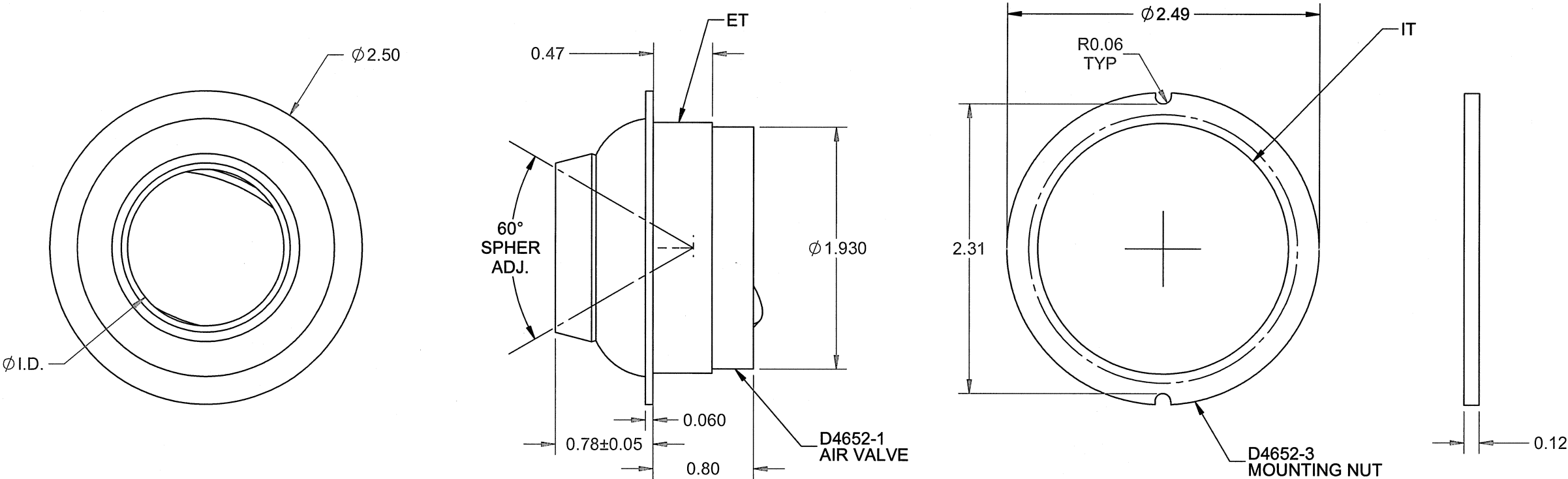


SPECIFICATION CONTROL DRAWING



D4652-X AIR VALVE/MOUNTING NUT

| DART PART NUMBER | DESCRIPTION | VENDOR | VENDOR PART NUMBER | MATERIAL | FINISH | INSIDE DIAMETER "ID" | EXTERNAL THREAD "ET" | INTERNAL THREADS "IT" | WEIGHT (lbs) |
|------------------|--------------|----------------------------|--------------------|----------|--------------------|----------------------|----------------------|-----------------------|--------------|
| D4652-1 | AIR VALVE | BIRK AEROSPACE CORPORATION | AV364302 | ALUMINUM | QCP820 SATIN BLACK | 1.25 | 2.00-24 UNS-2A | N/A | 0.08 |
| D4652-3 | MOUNTING NUT | BIRK AEROSPACE CORPORATION | MN8005-1 | ALUMINUM | N/A | N/A | N/A | 2.00-24 UNS-2B | 0.02 |

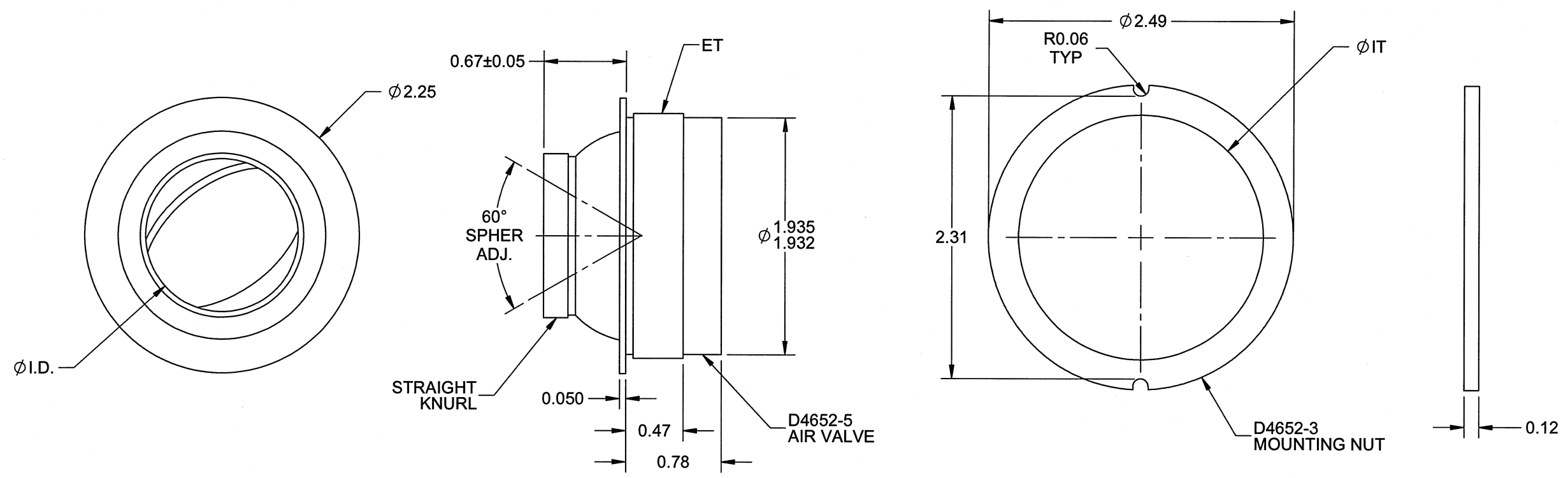
NOTES:
1) MATERIAL: PER TABLE
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
7) WEIGHT: PER TABLE
8) PURCHASE VENDOR ASSEMBLY P/N AV364302-QCP820.
VENDOR ASSEMBLY INCLUDES AV364302 AND MN8005-1

RELEASED
2019 APR 22
ECN 15-591

APPROVED

| | | | |
|------------|--|--|--------------|
| E | ADDED D4652-7 AND D4652-9 (ZNB8-3), REF CAR18-268 | VS | 19.04.16 |
| D | REMOVED STRAIGHT KNURL FROM D4652-1; ADDED D4652-5 (ZN B8-2) | RF | 14.09.22 |
| C | REVISE VENDOR P/N AND SPECIFICATIONS (ZN B4-1,B5-1, B6-1 & A8-1) | RF | 13.11.08 |
| B | ADD P/N TABLE/DESCRIPTION | RF | 12.11.30 |
| A | NEW ISSUE | RF | 12.07.25 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | RF | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | VS | | |
| CHECKED | RF | DRAWING NO. | REV. E |
| MFG. APPR. | SH | D4652 | SHEET 1 OF 3 |
| APPROVED | VS | TITLE | SCALE |
| DE APPR. | DS | AIR VALVE | NTS |
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SPECIFICATION CONTROL DRAWING



D4652-X AIR VALVE/MOUNTING NUT

| DART PART NUMBER | DESCRIPTION | VENDOR | VENDOR PART NUMBER | MATERIAL | FINISH | INSIDE DIAMETER "ID" | EXTERNAL THREAD "ET" | INTERNAL THREADS "IT" | WEIGHT (lbs) |
|------------------|--------------|----------------------------|--------------------|----------|-------------------------------------|----------------------|----------------------|-----------------------|--------------|
| D4652-3 | MOUNTING NUT | BIRK AEROSPACE CORPORATION | MN8005-1 | ALUMINUM | N/A | N/A | N/A | 2.00-24 UNS-2B | 0.02 |
| D4652-5 | AIR VALVE | BIRK AEROSPACE CORPORATION | AV357304-2 | ALUMINUM | FINE SATIN TEXTURE BLACK ANODIZE | 1.25 | 2.00-24 UNS-2A | N/A | 0.12 |

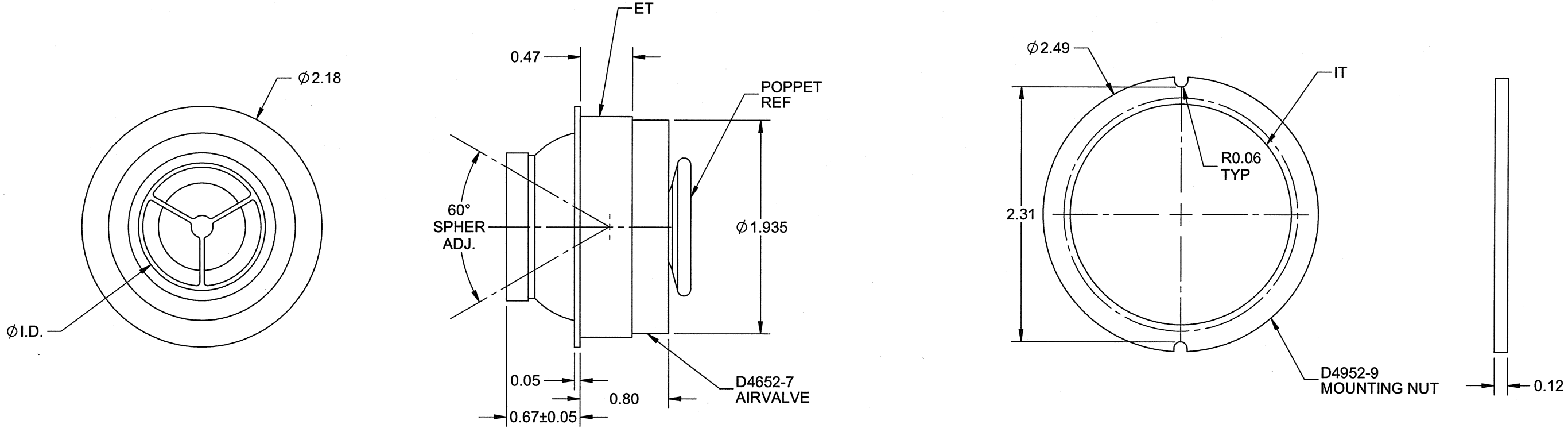
- NOTES:
- 1) MATERIAL: PER TABLE
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
 - 7) WEIGHT: PER TABLE
 - 8) PURCHASE VENDOR ASSEMBLY P/N AV357304-2.
VENDOR ASSEMBLY INCLUDES AV357304-2 AND MN8005-1

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| | | | |
|--|----------|--|--------------|
| DESIGN | RF | DART AEROSPACE LTD | |
| DRAWN | VS | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | RF | DRAWING NO. | REV. E |
| MFG. APPR. | SH | D4652 | SHEET 2 OF 3 |
| APPROVED | VS | TITLE | SCALE |
| DE APPR. | DS | AIR VALVE | NTS |
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SPECIFICATION CONTROL DRAWING



D4652-X AIR VALVE/MOUNTING NUT

| DART PART NUMBER | DESCRIPTION | VENDOR | VENDOR PART NUMBER | MATERIAL | FINISH | INSIDE DIAMETER "ID" | EXTERNAL THREAD "ET" | INTERNAL THREADS "IT" | WEIGHT (lbs) |
|------------------|--------------|------------------|-----------------------|---------------------|--------|----------------------|----------------------|-----------------------|--------------|
| D4652-7 | AIR VALVE | BIRK AEROSYSTEMS | AV4080 | BLACK POLYCARBONATE | N/A | 1.08 | 2.00-24 UNS-2A | N/A | 0.08 |
| D4652-9 | MOUNTING NUT | BIRK AEROSYSTEMS | *INCLUDED WITH AV4080 | ALUMINUM | N/A | N/A | N/A | 2.00-24 UNS-2B | 0.02 |

- NOTES:
- 1) MATERIAL: PER TABLE
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
 - 7) WEIGHT: PER TABLE
 - 8) PURCHASE UNDER VENDOR ASSEMBLY P/N AV4080

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2019 APR 22

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| | | | |
|------------|----------|--|--------------|
| DESIGN | RF | DART AEROSPACE LTD | |
| DRAWN | VS | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | RF | DRAWING NO. | REV. E |
| MFG. APPR. | SH | D4652 | SHEET 3 OF 3 |
| APPROVED | VS | TITLE | SCALE |
| DE APPR. | DS | AIR VALVE | NTS |
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